



**PRECISION RULES,
STRAIGHT EDGES, PARALLELS**

PRECISION RULES

PRECISION STEEL RULES

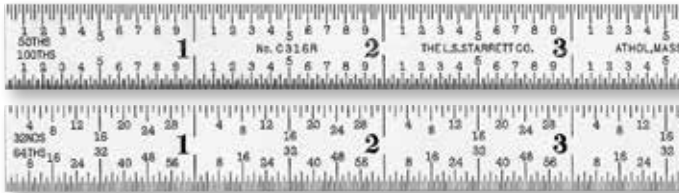
Starrett rules are made from fine quality steel and produced to the highest precision standards, making them the most accurate and readable precision steel rules available. Through over 130 years of experience, we have developed the following versatile features, designs and styles:

OUR PRODUCT LINE CONSISTS OF:

- Full-flexible 1/64" - 1/50" (0.4-0.5mm) thick
- Semi-flexible 1/50-1/40" (0.5-0.6mm) thick
- Spring-tempered 3/64" (1.2mm) thick
- Heavy spring-tempered 1/10" (2.5mm) thick
- Stainless steel 1/64" or 3/64" (0.4 or 1.2mm) thick
- Graduation styles are inch, millimeter, inch and millimeter, shrink, and special graduations
- All rules are photo-engraved and tempered for long life and flexibility



Rule with Aircraft Quick-Reading Graduations on lower edge



Rule with Quick-Reading Graduations on both edges



ACCURACY

- All of our precision steel rules are photo-engraved
- We inspect to Starrett Master Standards, which are traceable to the National Institute of Standards and Technology
- Measuring Tip: When using a precision rule for very close accuracy, the eye can read better by measuring between two lines rather than from the end of the rule to a line

READABILITY FEATURES

- The numbering size and style is distinctive and more readable than ordinary rules
- Advanced, staggered graduations- When reading lines, it is much easier to count lines of differing lengths than those that resemble a comb. All Starrett graduations are staggered in a height pattern that makes reading easy. For reading very fine graduations such as 50ths (.020") or 100ths (.010") of an inch, Starrett designed an improved pattern of lines called "Aircraft Quick-Reading Graduations" (see photo). The name stems from its extreme popularity in aircraft plants and other shops using decimals. This pattern is also used on some of our millimeter rules.
- Quick-reading figures are furnished with finer graduations for easier counting. Most all inch graduations of 1/32" and finer have subdivisions numbered (see photo).
- All rules are available in Starrett no-glare satin chrome finish for easier reading and rust resistance
- There are still some old "D" style rules on the market. These have one square and one rounded end. All Starrett rules are ground square on both ends. This provides better efficiency through the ability to read from either end on all edges.



PRECISION RULES

USEFUL VARIATION FEATURES OF OUR STANDARD PRECISION RULES

END GRADUATIONS

End graduations are useful for measuring depths, widths of shoulders, recesses, grooves, etc. They are graduated in 32nds of an inch or millimeters on both ends of one side as shown at the right.



End Graduations

ADJUSTABLE STEEL HOOK RULES

These improved Hook Rules feature an adjustable double hook that can be shortened or extended on either side in relation to any one of the four graduations on the rule. This allows accurate measurements from shallow or deep shoulders and also permits setting inside calipers to any of the graduations. Hooks are hardened and may be adjusted or removed by a slight turn of an eccentric stud.



Adjustable Steel Hook Rule

STEEL HOOK RULES WITH REVERSIBLE HOOK

These convenient Hook Rules permit accurate measurements, even when the user cannot see if the rule is aligned with the measuring edge. This is especially useful for measuring from round corners, through hubs, for setting inside calipers, etc. The single hook is hardened and may be reversed or removed by a slight turn of an eccentric stud.



Steel Hook Rule with Reversible Hook

NARROW HOOK RULES WITH REVERSIBLE HOOK

These useful Hook Rules are similar to the Hook Rules described above, but have a narrow blade (only 3/16" [4.8mm] wide) which permits measurements through holes as small as 7/32" (5.5mm) in diameter. Hooks are hardened and may be reversed or removed by a partial turn of the eccentric stud.



Narrow Hook Rule with Reversible Hook

STEEL RULE WITH TAPERED END

This 6" rule, our C310T-6, is a favorite with all mechanics because the tapered end permits measuring insides of small holes, narrow slots, grooves, recesses, etc. The rule has a taper from 1/2" width at the 2" graduation to 1/8" width at the end. Accurate, distinctive, photo-engraved graduations in 32nds are on one side and 64ths on the reverse side, with graduations always in a normal, easy-to-read position. Made of tempered, full-flexible steel with satin chrome finish.



Steel Rule with Tapered End

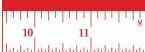
STEEL RULE WITH POCKET CLIP

This handy 6" rule is designed for frequent use. It is made of tempered, full-flexible steel and has accurate, photo-engraved graduations in 32nds on one edge and 64ths on the opposite edge, with satin chrome finish. C310K-6.



Steel Rule with Pocket Clip

PRECISION RULES, STRAIGHT EDGES, PARALLELS



PRECISION RULES

INCH GRADUATION STYLES

1

First Edge: 10ths, 20ths, 50ths, 100ths

Second Edge: 12ths, 24ths, 48ths

Fourth Edge: 14ths, 28ths

Third Edge: 16ths, 32nds, 64ths



3R*

First Edge: 32nds

Second Edge: 64ths

Fourth Edge: 10ths

Third Edge: 50ths



4R*

First Edge: 64ths

Second Edge: 32nds

Fourth Edge: 8ths

Third Edge: 16ths



5R*

First Edge: 10ths

Second Edge: 100ths

Fourth Edge: 32nds

Third Edge: 64ths



6R*

First Edge: 50ths

Second Edge: 50ths

Fourth Edge: 10ths

Third Edge: 10ths



* Suffix "R" designates Quick-Reading graduations

NOTE: All rules under 1" in width have single row of inch figures. Rules 1" and wider have double row of inch figures, and each edge represents the bottom edge reading left to right.



PRECISION RULES

INCH GRADUATION STYLES

7R*

First Edge: 100ths



Second Edge: 64ths

Fourth Edge: 32nds

Third Edge: 16ths



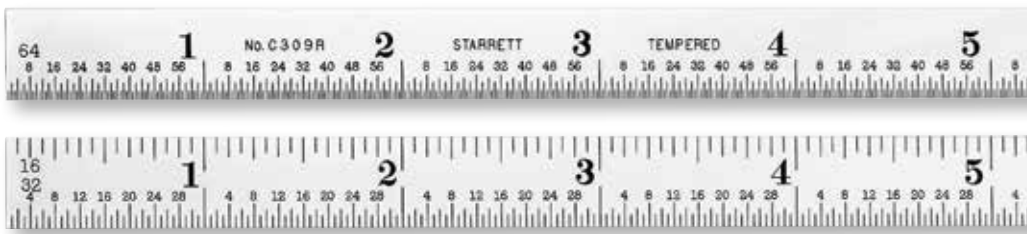
9R*

First Edge: None

Second Edge: 64ths

Fourth Edge: 16ths

Third Edge: 32nds



10R*

First Edge: 64ths

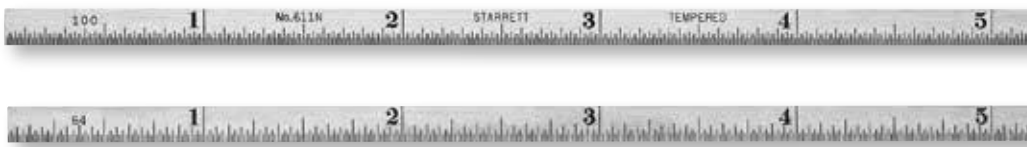
Second Edge: 32nds



NO.11

First Edge: None
Second Edge: 100ths

Third Edge: None
Fourth Edge: 64ths



16R*

First Edge: 50ths

Second Edge: 100ths

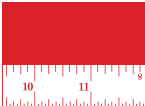
Fourth Edge: 32nds

Third Edge: 64ths



* Suffix "R" designates Quick-Reading graduations

NOTE: All rules under 1" in width have single row of inch figures. Rules 1" and wider have double row of inch figures, and each edge represents the bottom edge reading left to right.



STEEL RULES

STEEL RULES WITH INCH GRADUATIONS

1-144"

All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

RULES INCLUDE

- Full-Flexible
- Semi-Flexible
- Spring-Tempered
- Heavy Spring-Tempered

Key to Starrett Rule Numbering System	
Prefixes	
C	Satin Chrome Finish
DH	Double Hook
H	Single Hook
Suffixes	
E	End Graduations
K	With Pocket Clip
N	Narrow-Type Rule
R	Quick-Reading
S	Semi-Flexible
T	Tapered End

1-4" Spring-Tempered Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C604R-1*	56464	1"			
C604R-2*	56465	2"	1/2 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths	
C604R-3*	56466	3"	9/16 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths	
C604R-4*	56467	4"	5/8 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths	
6" Full-Flexible Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C303R-6*	51334	6"	1/2 x 1/64"	3R – Quick-Reading 10ths, Aircraft Quick-Reading 50ths, 32nds and 64ths	
C304R-6*	66008	6"	1/2 x 1/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	
C305R-6*	51347	6"	1/2 x 1/64"	5R – Quick-Reading 10ths, Aircraft Quick-Reading 100ths, 32nds and 64ths	
C305R-6 W/SLC*	66880	6"	1/2 x 1/64"		With Standard Letter of Certification†
C306R-6*	51352	6"	1/2 x 1/64"	6R – One Side Only – Quick-Reading 10ths (.10) Top Edge; Aircraft Quick-Reading 50ths (.02) Bottom Edge	
C309R-6*	51357	6"	1/2 x 1/64"	9R – 16ths and Quick-Reading 32nds on One Side; Quick-Reading 64ths on Reverse Side	
C310R-6*	51368	6"	1/2 x 1/64"	10R – Quick-Reading 32nds, 64ths on One Side Only	
C310K-6*	56701	6"	1/2 x 1/64"	10 – 32nds and 64ths on One Side Only	With Pocket Clip
C310T-6*	56700	6"	1/2 x 1/64"	10 – 32nds One Side; 64ths on Reverse Side	With Tapered End
C316R-6*	51374	6"	1/2 x 1/64"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	
1309R-6*	53204	6"	1/2 x 1/64"	9R – 16ths and Quick-Reading 32nds on One Side; Quick-Reading 64ths on Reverse Side	Stainless Steel
6" Semi-Flexible Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C303SR-6*	51335	6"	3/4 x 1/50"	3R – Quick-Reading 10ths, Aircraft Quick-Reading 50ths, 32nds and 64ths	
C304SRE-6*	51343	6"	3/4 x 1/50"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths; End Graduations in 32nds Both Ends, One Side	End Graduations

† Includes redemption card for Standard Letter of Certification (SLC).

*Indicates rules with single row of inch figures (all rules under 1" width). Rules without asterisk have double row of inch figures, and each edge represents the bottom edge reading left to right (rules 1" and wider).

H604R-6 with Reversible Hook



STEEL RULES

STEEL RULES WITH INCH GRADUATIONS

1-144"

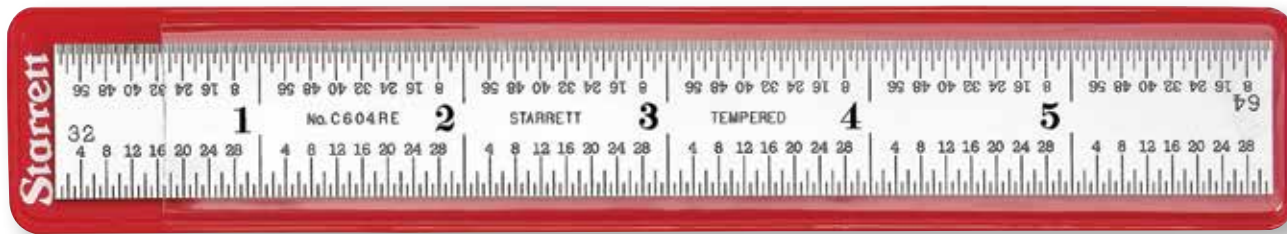
All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

RULE CASE OPTIONS

- Protective case with see through front (standard)
- Leather-like case with pocket clip (optional)

Cases for 6" (150mm) Rules

Cat. No.	EDP	Description
1612	55433	Case with Clip for 1/2" (12.7mm) Wide Rules
1634	55434	Case with Clip for 3/4" (19mm) Wide Rules



1612

6" Spring-Tempered Steel Rules with Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C601-6*	52639	6"	3/4 x 3/64"	1 – 10ths, 20ths, 50ths, 100ths; 12ths, 24ths, 48ths; 16ths, 32nds, 64ths; 14ths, 28ths	See Below**
604R-6*	52645				Regular Steel Finish
C604R-6*	52678	6"	3/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification†
C604R-6 W/SLC*	66884				
C604RE-6*	52660	6"	3/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths End Graduations in 32nds Both Ends, One Side	End Graduations
H604R-6*	52667				Regular Steel Finish; With Reversible Hook
CH604R-6*	52673	6"	3/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Reversible Hook
DH604R-6*	52662				Regular Steel Finish; With Adjustable Double Hook
CD604R-6*	52665				With Adjustable Double Hook
C606R-6*	52652	6"	3/4 x 3/64"	6R – Both Sides – Aircraft Quick-Reading 50ths (.02) Both Edges One Side, Quick-Reading 10ths (.10) Both Edges, Opposite Side	
C607R-6*	52688	6"	3/4 x 3/64"	7R – 16ths, Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 100ths	
C616R-6*	52701	6"	3/4 x 3/64"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths, 100ths	
1604R-6*	53210	6"	3/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	Stainless Steel
610N-6*	52694				Regular Steel Finish; Narrow Rule
C610N-6*	52696	6"	3/16 x 3/64"	10 – 32nds One Side and 64ths on Reverse Side	Narrow Rule
H610N-6*	52697				Regular Steel Finish; Narrow Rule with Hook
CH610N-6*	52699				Narrow Rule with Hook
611N-6*	52700	6"	3/16 x 3/64"	11 – 64ths on One Side and 100ths on Reverse Side	Regular Steel Finish; Narrow Rule

†Includes redemption card for Standard Letter of Certification (SLC).

*Indicates rules with single row of inch figures (all rules under 1" width). Rules without asterisk have double row of inch figures, and each edge represents the bottom edge reading left to right (rules 1" and wider).

**1 pattern has 12 different grads., many that are not found on usual rules. This allows the rule to be used for various purposes like laying out and cutting gear teeth (not generally used today).



STEEL RULES

STEEL RULES WITH INCH GRADUATIONS

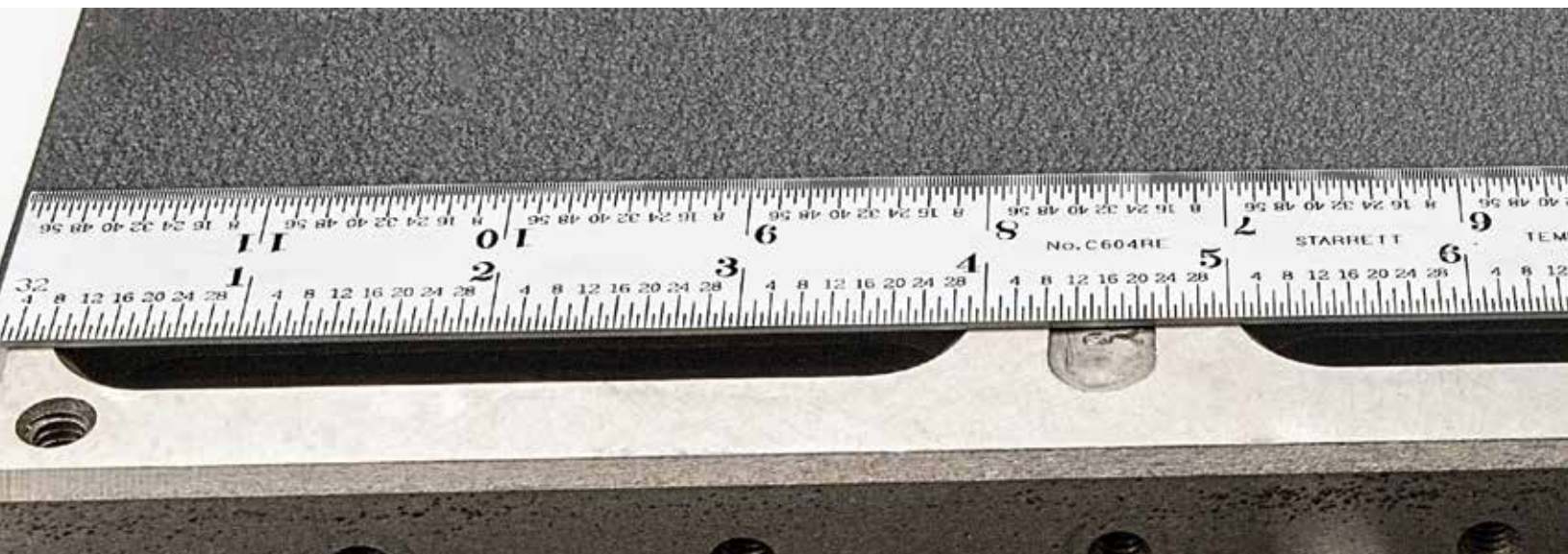
1-144"

All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

12" Full-Flexible Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C304R-12*	66009	12"	1/2 x 1/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths		
C305R-12*	51348	12"	1/2 x 1/64"	5R – Quick-Reading 10ths, Aircraft Quick-Reading 100ths, 32nds and 64ths	With Standard Letter of Certification†	
C305R-12 W/SLC*	66881	12"	1/2 x 1/64"	6R – One Side Only – Quick-Reading 10ths (.10) Top Edge; Aircraft Quick-Reading 50ths (.02) Bottom Edge		
C310R-12*	56429	12"	1/2 x 1/64"	10R – Quick-Reading 32nds and 64ths One Side Only		
C316R-12*	51375	12"	1/2 x 1/64"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths		
12" Semi-Flexible Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C303SR-12	51336	12"	1 x 1/50"	3R – Quick-Reading 10ths, Aircraft Quick-Reading 50ths, 32nds and 64ths		
C304SRE-12	51344	12"	1 x 1/50"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths; End Graduations in 32nds Both Ends, One Side	End Graduations	
12" Spring-Tempered Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C601-12	52640	12"	1 x 3/64"	1 – 10ths, 20ths, 50ths, 100ths; 12ths, 24ths, 48ths; 16ths, 32nds, 64ths; 14ths, 28ths	See Note on Previous Page **	
604R-12	52647	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	Regular Steel Finish	
C604R-12	52679	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification†	
C604R-12 W/SLC	66885	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths; End Graduations in 32nds Both Ends, One Side	End Graduations	
C604RE-12	52661	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths; End Graduations in 32nds Both Ends, One Side	End Graduations	
H604R-12	52669	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	Regular Steel Finish; With Reversible Hook	
CH604R-12	52674	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Reversible Hook	
DH604R-12	52664	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	Regular Steel Finish with Adjustable Double Hook	
CD604R-12	52666	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Adjustable Double Hook	
C606R-12	52653	12"	1 x 3/64"	6R – Both Sides – Aircraft Quick-Reading 50ths (.02) Both Edges, One Side; Quick-Reading 10ths (.10) Both Edges, Opposite Side		
C607R-12	52689	12"	1 x 3/64"	7R – 16ths, Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 100ths		
C616R-12	52702	12"	1 x 3/64"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths, 100ths		
1604R-12	53211	12"	1 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	Stainless Steel	
610N-12*	52695	12"	3/16 x 3/64"	10 – 32nds One Side and 64ths on Reverse Side	Regular Steel Finish; Narrow Rule	
C610N-12*	67103	12"	3/16 x 3/64"	10 – 32nds One Side and 64ths on Reverse Side	Narrow Rule	
H610N-12*	52698	12"	3/16 x 3/64"	10 – 32nds One Side and 64ths on Reverse Side	Regular Steel Finish; Narrow Rule with Hook	

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STEEL RULES

STEEL RULES WITH INCH GRADUATIONS

1-144"

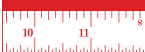
All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

18" Full-Flexible Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C305R-18*	51349	18"	3/4 x 1/50"	5R – Quick-Reading 10ths, Aircraft Quick-Reading 100ths, 32nds and 64ths	
C316R-18*	51376	18"	3/4 x 1/50"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	
18" Spring-Tempered Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C604R-18	52680				
C604R-18 W/SLC	66886	18"	1-1/8 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification†
CH604R-18	52675				With Hook
24" Full-Flexible Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C304R-24	56645	24"	3/4 x 1/50"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	
C305R-24*	51350	24"	3/4 x 1/50"	5R – Quick-Reading 10ths, Aircraft Quick-Reading 100ths, 32nds and 64ths	
C316R-24*	51377	24"	3/4 x 1/50"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	
24" Semi-Flexible Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C303SR-24	51338	24"	1" x 1/50"	3R – Quick-Reading 10ths, Aircraft Quick-Reading 50ths, 32nds and 64ths	
24" Spring-Tempered Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C604R-24	52681				
C604R-24 W/SLC	66887	24"	1-1/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification†
CH604R-24	52676				With Hook
C607R-24	52691	24"	1-1/4 x 3/64"	7R – 16ths, Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 100ths	
24" Heavy Spring-Tempered Steel Rules with Inch Graduations					
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C404R-24	51484				
CH404R-24	51494	24"	1-1/4 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook
C416R-24	51509				
CH416R-24	51519	24"	1-1/4 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook

All C404R and C416R Rules furnished with hole in end for hanging.

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STEEL RULES WITH INCH GRADUATIONS

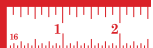
1-144"

All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

36" Spring-Tempered Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C604R-36	52682	36"	1-1/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook	
CH604R-36	52677					
C607R-36	56436	36"	1-1/4 x 3/64"	7R – 16ths, Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 100ths		
36" Heavy Spring-Tempered Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C404R-36	51485	36"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification† With Hook	
C404R-36 W/SLC	66888					
CH404R-36	51495					
C416R-36	51510	36"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-36	51520					
48" Spring-Tempered Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C604R-48	52683	48"	1-1/4 x 3/64"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths		
C607R-48	56437					
		48"	1-1/4 x 3/64"	7R – 16ths, Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 100ths		
48-144" Heavy Spring-Tempered Steel Rules with Inch Graduations						
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks	
C404R-48	51486	48"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Standard Letter of Certification† With Hook	
C404R-48 W/SLC	66889					
CH404R-48	51496					
C416R-48	51511	48"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-48	51521					
C404R-72	51488	72"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook	
CH404R-72	51498					
C416R-72	51513	72"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-72	51523					
C404R-96	56191	96"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook	
CH404R-96	56474					
C416R-96	56197	96"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-96	56477					
C404R-120	56192	120"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook	
CH404R-120	56475					
C416R-120	56198	120"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-120	56478					
C404R-144	56193	144"	1-1/2 x 1/10"	4R – 8ths, 16ths, Quick-Reading 32nds and 64ths	With Hook	
CH404R-144	56476					
C416R-144	56199	144"	1-1/2 x 1/10"	16R – Quick-Reading 32nds, 64ths, Aircraft Quick-Reading 50ths and 100ths	With Hook	
CH416R-144	56479					

All C404R and C416R Rules furnished with hole in end for hanging.

† Includes redemption card for Standard Letter of Certification (SLC).



PRECISION RULES

MILLIMETER GRADUATION STYLES

30

First Edge: None

Second Edge: 1/2mm

Fourth Edge: 1/2mm

Third Edge: mm



35

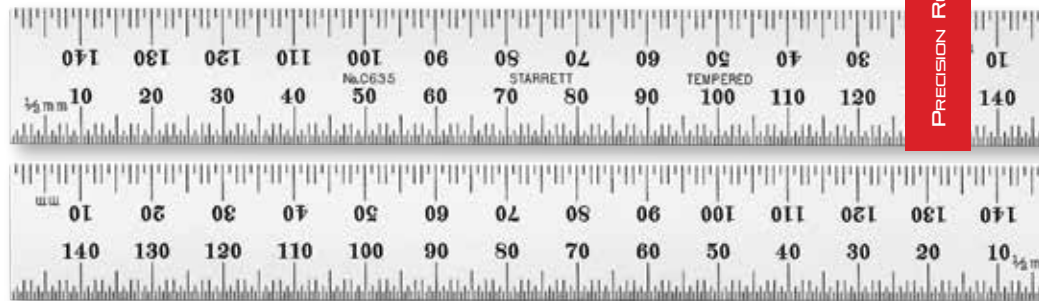
Reads both left-to-right and right-to-left. A Starrett original feature.

First Edge: mm

Second Edge: 1/2mm

Fourth Edge: mm

Third Edge: 1/2mm



35E

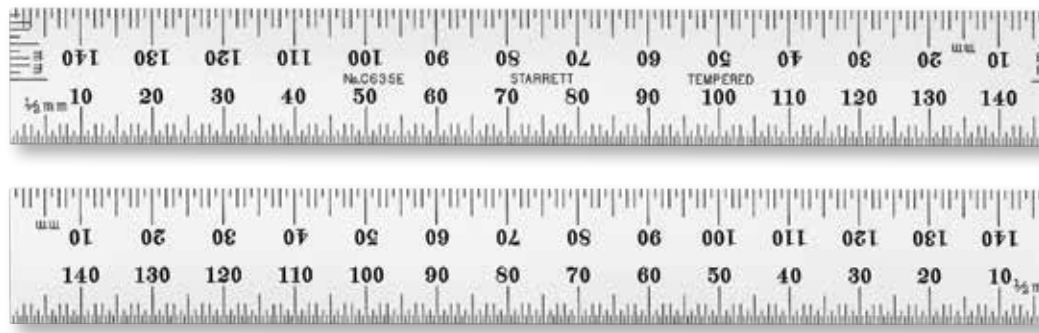
First Edge: mm

End Graduations: mm

Second Edge: 1/2mm

Fourth Edge: mm

Third Edge: 1/2mm



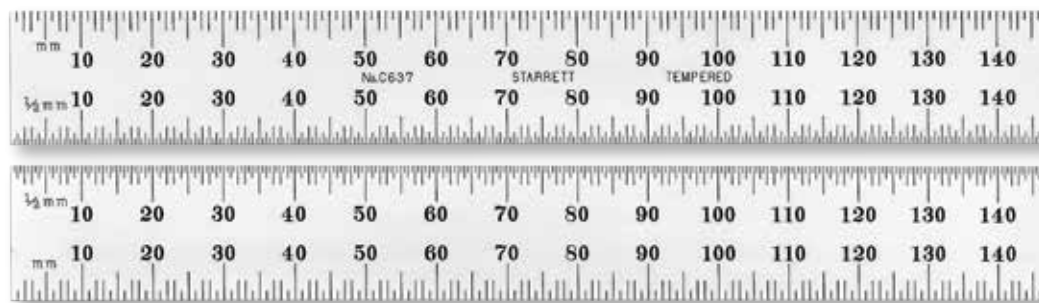
37

First Edge: mm

Second Edge: 1/2mm

Fourth Edge: 1/2mm

Third Edge: mm



37E

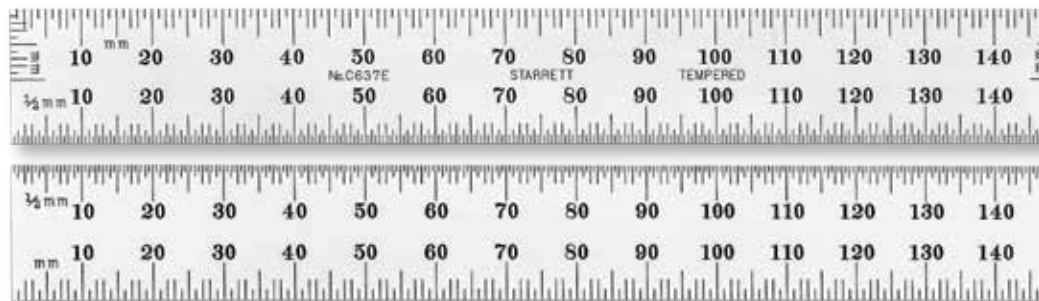
First Edge: mm

End Graduations: mm

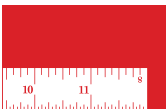
Second Edge: 1/2mm

Fourth Edge: 1/2mm

Third Edge: mm



NOTE: All rules under 25mm in width have single row of millimeter figures. Rules 25mm and wider have double row of millimeter figures, and each edge represents the bottom edge reading left to right.



STEEL RULES

STEEL RULES WITH MILLIMETER GRADUATIONS

150-1800MM

All rules furnished with Starrett satin chrome finish, except where noted. Additional sizes and variations available by special order.

RULES INCLUDE:

- Full-Flexible
- Semi-Flexible
- Spring-Tempered
- Heavy Spring-Tempered

Catalog Number Legend

Prefixes	
C	Satin Chrome Finish
Suffixes	
E	End Graduations
N	Narrow-Type Rule
S	Semi-Flexible

150mm Full-Flexible Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C330-150*	51329	150mm	12.7 x 0.4mm	30 – 1/2mm One Side; mm and 1/2mm on Reverse	
C330-150 W/SLC*	66882				With Standard Letter of Certification**

150mm Spring-Tempered Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C635-150	52630	150mm	19 x 1.2mm	35 – mm and 1/2mm Both Sides	
C635-150 W/SLC	66893				With Standard Letter of Certification**
C635E-150	55968	150mm	19 x 1.2mm	35E – mm and 1/2mm Both Sides; mm on Both Ends One Side	End Graduations
635N-150	70164	150mm	4.8 x 1.2mm	35 – mm One Edge and 1/2mm One Edge on Reverse	Narrow Rule, Regular Steel Finish
C637-150	56049	150mm	19 x 1.2mm	37 – mm and 1/2mm Both Sides	
C637E-150	55969	150mm	19 x 1.2mm	37E – mm and 1/2mm Both Sides; mm on Both Ends One Side	End Graduations

300mm Full-Flexible Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C330-300*	51330	300mm	12.7 x 0.4mm	30 – 1/2mm One Side; mm and 1/2mm on Reverse	
C330-300 W/SLC*	66883				With Standard Letter of Certification**

300mm Semi-Flexible Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C335S-300	56048	300mm	25.4 x 0.5mm	35 – mm and 1/2mm Both Sides	

300mm Spring-Tempered Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C635-300	52631	300mm	25.4 x 1.2mm	35 – mm and 1/2mm Both Sides	
C635-300 W/SLC	66894				With Standard Letter of Certification**

500mm Spring-Tempered Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C635-500	52632	500mm	29 x 1.2mm	35 – mm and 1/2mm Both Sides	

1000mm Spring-Tempered Steel Rules with Millimeter Graduations

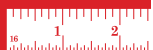
Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C635-1000	52633	1000mm	32 x 1.2mm	35 – mm and 1/2mm Both Sides	

1800mm Heavy Spring-Tempered Steel Rules with Millimeter Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C635-1800MM	64299	1800mm	38 x 2.5mm	35 – mm and 1/2mm Both Sides	

** Includes redemption card for Standard Letter of Certification (SLC).

* Indicates rules with single row of millimeter figures (all rules under 25mm width). Rules without asterisk have double row of millimeter figures, and each edge represents the bottom edge reading left to right (rules 25mm and wider).

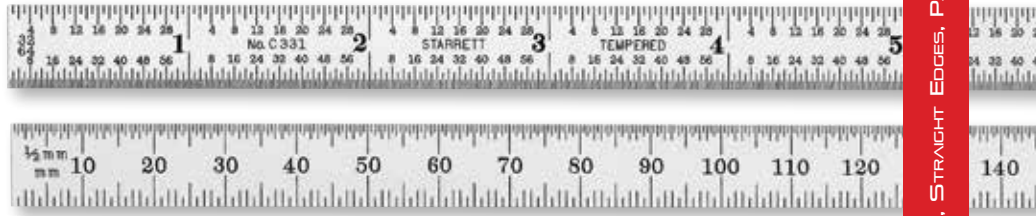


PRECISION RULES

MILLIMETER AND INCH GRADUATION STYLES

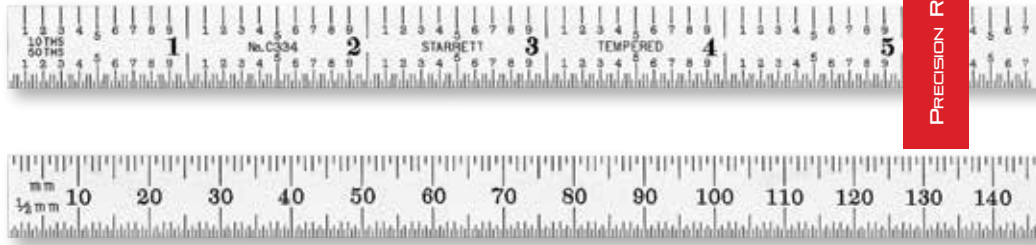
31

- First Edge: 32nds
- Second Edge: 64ths
- Fourth Edge: 1/2mm
- Third Edge: mm



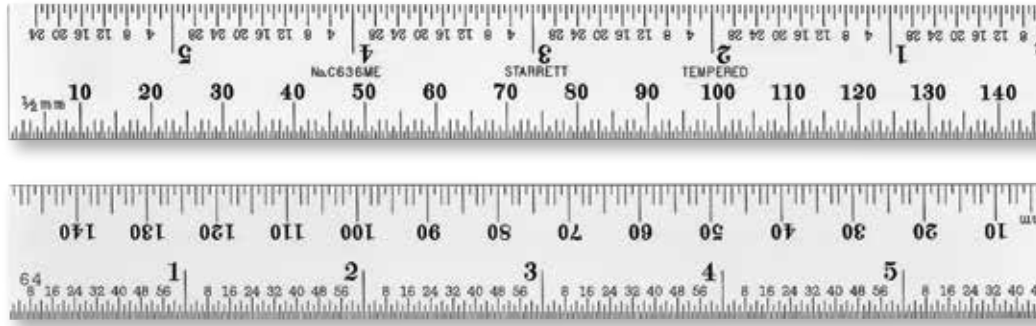
34

- First Edge: 10ths
- Second Edge: 50ths
- Fourth Edge: mm
- Third Edge: 1/2mm

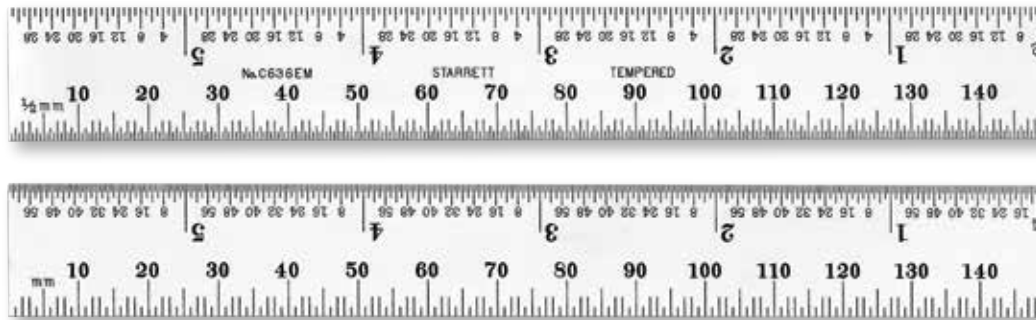


36*

- First Edge: 32nds
- Second Edge: 1/2mm
- Fourth Edge: mm
- Third Edge: 64ths



CATALOG C636EM-6



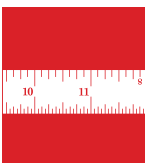
31, 34, AND 36* STYLES ARE GRADUATED AS FOLLOWS:

- 150mm end-to-end on mm edges and to 5-3/4" with a blank end on the inch edges
- 300mm end-to-end on mm edges and to 11-3/4" with a blank end on the inch edges
- 500mm end-to-end on mm edges and to 19-1/2" with a blank end on the inch edges
- 1000mm end-to-end on mm edges and to 39-1/4" with a blank end on the inch edges

CATALOG C636EM-6 IS GRADUATED AS FOLLOWS:

- 6" end-to-end on the inch edges and to 150mm with a blank end on the mm edges

NOTE: * Millimeter/Inch scale with emphasis on millimeter. Overall length is 150mm (5.905").
Inch graduations stop at 5-3/4" to avoid confusion.



NEW!

PRECISION RULES, STRAIGHT EDGES, PARALLEL

STEEL RULES

STEEL RULES WITH MILLIMETER AND INCH GRADUATIONS

150MM-1000MM

All rules are full millimeter lengths, except where noted. Additional sizes and variations available by special order.

RULES INCLUDE:

- Full-Flexible
- Spring-Tempered

Key to Starrett Rule Numbering System	
Prefixes	
C	Satin Chrome Finish
Suffixes	
EM	English/ Metric
ME	Metric/English

150mm - 5-3/4" Full-Flexible Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C331-150	51331	150mm	12 x 0.4mm	31 – 32nds and 64ths on One Side; mm and 1/2mm on Reverse. All Four Edges Graduated from Same End	
C334-150	56262	5-3/4"	12 x 0.4mm	34 – mm and 1/2mm on One Side; Quick-Reading 10ths (.10) and Aircraft Quick-Reading 50ths (.02) on Reverse	

150mm - 6" Spring-Tempered Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C636ME-150	52634	150mm (5-3/4")	19 x 1.2mm	36 – 32nds and 1/2mm on One Side; 64ths and mm on Reverse	
C636ME-150 W/SLC	66890				With Standard Letter of Certification*
C636EM-6	57064	150mm 6"	19 x 1.2mm	36 – 32nds and 1/2mm on One Side; 64ths and mm on Reverse	Full 6" with Millimeter Reading to 150mm; plus a Blank End

300mm - 11-3/4" Full-Flexible Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C331-300	51332	300mm	12.7 x 0.4mm	31 – 32nds and 64ths on One Side; mm and 1/2mm on Reverse. All Four Edges Graduated from Same End	
C334-300	56696	11-3/4"	12.7 x 0.4mm	34 – mm and 1/2mm One Side; Quick-Reading 10ths (.10) and Aircraft Quick-Reading 50ths (.02) on Reverse	

300mm - 11-3/4" Spring-Tempered Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C636-300	52635	300mm (11-3/4")	25.4 x 1.2mm	36 – 32nds and 1/2mm on One Side; 64ths and mm on Reverse	
C636-300 W/SLC	66891				With Standard Letter of Certification*

500mm - 19-1/2" Full-Flexible Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C334-500	56697	500mm (19-1/2")	19 x 0.5mm	34 – mm and 1/2mm on One Side; Quick-Reading 10ths (.10) and Aircraft Quick-Reading 50ths (.02) on Reverse	

500mm - 19-1/2" Spring Tempered Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C636MEC-500	73320	500mm (19-1/2")	32 x 1.1mm	Zero scale on 32nds and 1/2mm Side; Incremental Scale on 64ths and mm Side	

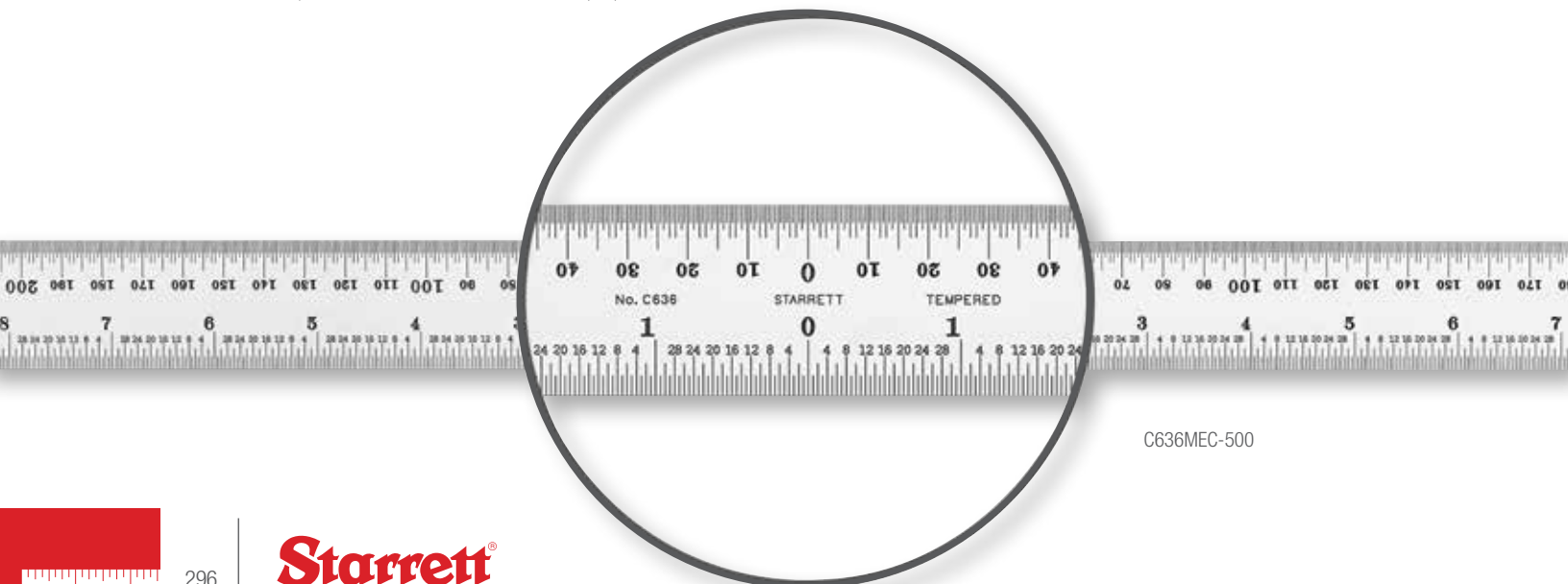
500mm - 19-1/2" Spring-Tempered Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C636-500	52636	500mm (19-1/2")	29 x 1.2mm	36 – 32nds and 1/2mm on One Side; 64ths and mm on Reverse	

1000mm - 39-1/4" Spring-Tempered Steel Rules with Millimeter and Inch Graduations

Cat. No.	EDP	Length	Width x Thickness	Graduations	Feature Remarks
C636-1000	52637	1000mm (39-1/4")	32 x 1.2mm	36 – 32nds and 1/2mm on One Side; 64ths and mm on Reverse	
C636-1000 W/SLC	66892				With Standard Letter of Certification*

* Includes redemption card for Standard Letter of Certification (SLC).



C636MEC-500



STEEL RULES

STEEL RULES WITH SHRINK GRADUATIONS

12", 24"

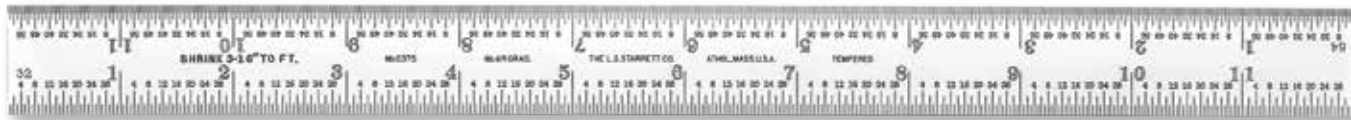
These spring-tempered, satin chrome finished shrink rules are for laying out wood and metal patterns and core boxes for casting metals. Graduated to give shrink allowances directly, they come in 12" and 24" lengths with shrinks from 1/16-3/8" per foot.

The average shrinkage figures are for metals cast with uniform sections under normal conditions (see table). When using, be sure that the size and shape of castings are considered, since thick castings have less shrink and thin castings more shrink than the figures shown.

NOTE: Also see 62 Rule Holder. A very useful tool for patternmakers.

Average Shrinkage of Castings (Inches per Foot)	
Cast Iron	1/8"
Malleable Iron	1/8"
Steel	1/4"
Brass	3/16"
Copper	3/16"
Aluminum	3/16"
Lead	5/16"
Zinc	5/16"
Britannia	1/32"
Tin Alloys	1/12"

Steel Rules with Shrink Graduations					
Cat. No.	EDP	Length	Width x Thickness	Shrink Per Foot	Graduation
C374-12	51430	12"	1 x 3/64"	1/10"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C370-12	51428	12"	1 x 3/64"	1/8"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C389-12	51473	12"	1 x 3/64"	5/32"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C100F-12	50458	12"	1 x 3/64"	3/16"	6R – Aircraft Quick-Reading 50ths (.02) Both Edges One Side; Quick-Reading 10ths (.10); Both Edges Opposite Side
C375-12	51432	12"	1 x 3/64"	3/16"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C376-12	51434			7/32"	
C377-12	51435			1/4"	
C378-12	51437			9/32"	
C368-12	51424			5/16"	
C374-24	51431	24"	1-1/4 x 3/64"	1/10"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C370-24	51429			1/8"	
C389-24	51474			5/32"	
C100F-24	50459	24"	1-1/4 x 3/64"	3/16"	6R – Aircraft Quick-Reading 50ths (.02) Both Edges One Side; Quick-Reading 10ths (.10); Both Edges Opposite Side
C375-24	51433	24"	1-1/4 x 3/64"	3/16"	4R – 8ths, 16ths, Quick-Reading 32nds, 64ths
C377-24	51436			1/4"	
C368-24	51425			5/16"	



C375-12



STEEL RULES

C622R-6 STEEL RULE WITH DECIMAL EQUIVALENTS

6"

One side of this handy rule has accurate, photo-engraved, distinctive graduations in both Quick-Reading 32nds and 64ths. The reverse side has a legible table of fractions and decimal equivalents. Made of finest spring-tempered steel with no-glare satin chrome finish.

6" Steel Rule with Decimal Equivalents

Cat. No.	EDP	Width x Thickness	Graduation
C622R-6	56660	3/4 x 3/64"	10R – Quick-Reading 32nds and 64ths One Side and Decimal Equivalents on Reverse Side



DECIMAL EQUIVALENTS	
1/64	.0156
2/64	.0312
3/64	.0469
4/64	.0625
5/64	.0781
6/64	.0938
7/64	1.094
8/64	1.190
9/64	1.286
10/64	1.383
11/64	1.479
12/64	1.576
13/64	1.673
14/64	1.770
15/64	1.867
16/64	1.964
17/64	2.061
18/64	2.158
19/64	2.255
20/64	2.352
21/64	2.449
22/64	2.546
23/64	2.643
24/64	2.740
25/64	2.837
26/64	2.934
27/64	3.031
28/64	3.128
29/64	3.225
30/64	3.322
31/64	3.419
32/64	3.516
33/64	3.613
34/64	3.710
35/64	3.807
36/64	3.904
37/64	4.001
38/64	4.098
39/64	4.195
40/64	4.292
41/64	4.389
42/64	4.486
43/64	4.583
44/64	4.680
45/64	4.777
46/64	4.874
47/64	4.971
48/64	5.068
49/64	5.165
50/64	5.262
51/64	5.359
52/64	5.456
53/64	5.553
54/64	5.650
55/64	5.747
56/64	5.844
57/64	5.941
58/64	6.038
59/64	6.135
60/64	6.232
61/64	6.329
62/64	6.426
63/64	6.523
64/64	6.620

C622R-6

C623R-6 STEEL RULE WITH LETTER AND NUMBER DRILL SIZES

6"

This practical shop rule has accurate, photo-engraved graduations in 32nds and 64ths with Quick-Reading figures on one side. The reverse side has letter sizes of drills from A to Z with corresponding diameters in thousandths and also number sizes from 1 to 80 with diameters in thousandths. Made of fine spring-tempered steel with no-glare satin chrome finish.

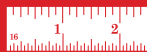
6" Steel Rule with Letter and Number Drill Sizes

Cat. No.	EDP	Width x Thickness	Graduation
C623R-6	56661	3/4 x 3/64"	10R – Quick-Reading 32nds and 64ths One Side and Letter and Number Drill Sizes on Reverse Side



DRILL SIZE TABLE	
NUMBER SIZES	
1	.228
2	.250
3	.271
4	.292
5	.312
6	.332
7	.353
8	.375
9	.396
10	.417
11	.437
12	.458
13	.479
14	.500
15	.520
16	.541
17	.562
18	.583
19	.604
20	.625
21	.646
22	.667
23	.688
24	.709
25	.730
26	.751
27	.772
28	.793
29	.814
30	.835
31	.856
32	.877
33	.898
34	.919
35	.940
36	.961
37	.982
38	1.003
39	1.024
40	1.045
LETTER SIZES	
A	.250
B	.312
C	.375
D	.437
E	.500
F	.562
G	.625
H	.687
I	.750
J	.812
K	.875
L	.937
M	1.000

C623R-6



STEEL RULES

414 STEEL GENERAL UTILITY RULES – ENGLISH PATTERN

12", 24"

These tempered steel rules are designed to meet the general-utility measuring needs of schools and shops, wood-workers, tinsmiths, metalworkers, bench-work, etc. Photo-engraved graduations are heavier than conventional machine-divided rules and easy to read. The two edges on both sides are graduated with the upper edges in 8ths and the lower edges in 16ths of an inch. A 1/4" hang-hole is on one end.

414 Steel General Utility Rules – English Pattern				
Cat. No.	EDP	Length	Width x Thickness	Graduation
414-1	51499	12"	1-1/4 x 1/16"	8ths, 16ths of an Inch, Both Sides
414-2	51500	24"		



414-1

471 STEEL FOLDING RULE WITH CIRCUMFERENCE MEASUREMENT

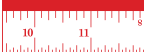
24"

Tinsmiths and other mechanics appreciate this rule because it measures diameters up to 24" as well as the equivalent circumference measurement in direct-reading circumference inches, up to 75". Entirely eliminates the need for circumference calculations. Made of fine, spring-tempered steel and jointed at the center with two 12" folds. Photo-engraved graduations.

24" Steel Folding-Rule with Circumference Measurement			
Cat. No.	EDP	Width x Thickness	Graduation
471	52483	3/4" x 1/32"	8ths and Circumference 8ths on One Side; 16ths on Reverse Side



471



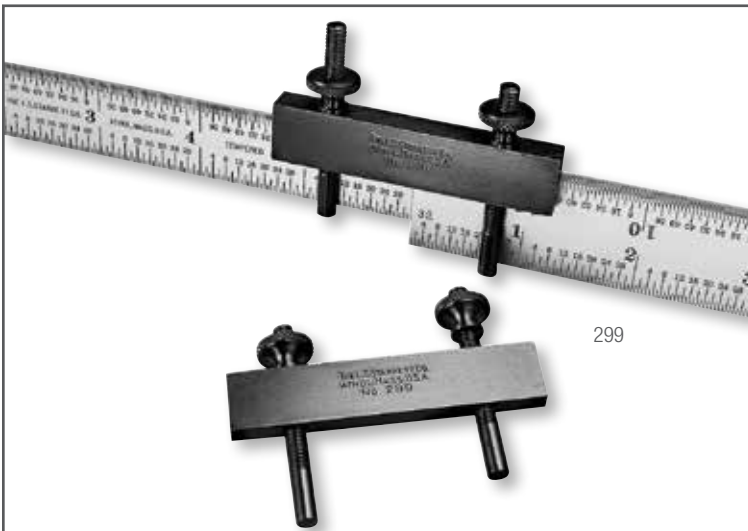
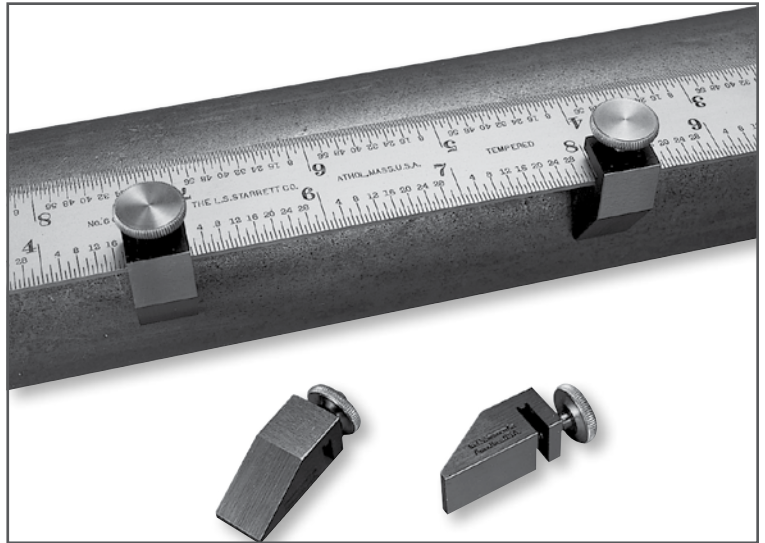
CLAMPS

KEY SEAT CLAMPS

These key seat clamps convert steel rules, combination square blades and straight edges into key seat rules for laying out keyways and scribing parallel lines on round work. They can be easily attached or removed. Made of steel, case hardened, and accurately ground, they are 1" long x 7/16" wide (25 x 11mm) and have a 7/64" (2.8mm) slot width. Available in pairs only.

Key Seat Clamps

Cat. No.	EDP	Description
298	51327	Pair of key seat clamps



RULE CLAMP

This useful tool is for clamping two steel rules together, end to end, making one long rule for measuring longer lengths than a single rule. Since the clamp bolts have independent adjustment, the rule clamp will hold rules of the same or different widths up to 1-1/4" (32mm). This clamp is handy for mechanics whose tool chests will not hold rules over 12" (300mm) long.

Rule Clamp

Cat. No.	EDP	Description
299	51328	Rule clamp



HOLDERS

62 Rule Holder

The 62 Rule Holder is designed primarily for patternmakers, toolmakers and machinists. It will hold any rule or combination square blade from 3/4 – 1-9/16" (19-40mm) wide in an upright position for use in transferring measurements with surface gages, etc. It is also handy for use as a depth gage. A large knurled clamp nut securely locks the rule in the holder.

The base is approximately 3-1/8" long and 2-1/2" wide (80 x 60mm). There is a depression on each side for thumb and fingers for handling convenience.

62 Rule Holder		
Cat. No.	EDP	Description
62	50304	Holder only



Transferring measurements with a Starrett Surface Gage used in conjunction with rule and rule holder



62

423 SMALL STEEL RULES WITH HOLDER

1/4, 3/8, 1/2, 3/4, 1"

This set of five small rules is extremely useful for measurements in confined or hard-to-reach locations. They are especially suitable for measuring grooves, short shoulders, recesses, keyways, and in tool and die work.

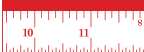
The 4" long holder is well balanced. The rules are easily inserted in the slotted end of the holder and are rigidly clamped in place by a slight turn of a knurled nut. Two slots are provided, so the rules can be held at 30° or 45°, either square in a slot or tipped to one side.

Thicknesses up to 1/16" can be clamped in either slot. Rules are made of thin, spring-tempered steel, with bright finish and highly accurate, photo-engraved graduations. Each rule is graduated in 32nds of an inch on one side and 64ths on the reverse.

423 Small Steel Rules with Holder		
Cat. No.	EDP	Description
S423Z	51524	Set of 5 rules with holder in attractive, protective case
110	50475	Holder Only



S423Z



Starrett
No. 380

STEEL STRAIGHT EDGES

380 STEEL STRAIGHT EDGES

385 STEEL STRAIGHT EDGES WITH BEVEL EDGE

12-72"/300-1800MM

387 STEEL STRAIGHT EDGES WITH BEVEL AND GRADUATED EDGE

12-48"/300-1200MM

These straight edges are precision ground and nicely finished to rigid Starrett standards. They are unexcelled for drawing or scribing straight lines and checking surfaces for straightness. Their thickness and design permit them to retain shape and accuracy, but still be portable and easy to handle.

The 380 Straight Edge is not beveled or graduated. The 385 straight edge is beveled one edge, but not graduated. The 387 straight edge has one edge that is both beveled and graduated in 32nds of an inch.

The 380 and 385 Straight Edges in sizes 36" and longer are marked with arrows at two suspension points. If the straight edges are brought to the work and used on edge, they should be suspended at these two points to minimize deflection. Most jobs involve the use of straight edges in the flat position – and it is in this position that we check most stringently.



380



385-12



387-12

Steel Straight Edges

380		385 with Bevel		387 with Bevel, Graduations		Length		Width x Thickness	
Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP	in	mm	in	mm
380-12	51438	385-12	51455	387-12	51468	12	300	1-13/32 x 11/64	36 x 4.4
380-18	51439	385-18	51456	387-18	51469	18	450	1-13/32 x 11/64	36 x 4.4
380-24	51440	385-24	51457	387-24	51470	24	600	1-13/32 x 11/64	36 x 4.4
380-24 W/SLC*	66895								
380-36	51441	385-36	51458	387-36	51471	36	900	2-13/32 x 7/32	60 x 5.5
380-48	51442	385-48	51459	387-48	51472	48	1200	2-13/32 x 7/32	60 x 5.5
380-72	51444	385-72	51461			72	1800	3-5/32 x 9/32	80 x 7

* Includes redemption card for Standard Letter of Certification (SLC).

386 DRAFTSMEN'S STEEL STRAIGHT EDGES WITH BEVEL EDGE

12-72"/300-1800MM

These straight edges are thinner than our 385 straight edge (3/32" or 2.4mm) making them easier for draftsmen to use. Available in lengths up to 72" long. They have an attractive nickel plated finish, are beveled on one edge, and have a convenient hang-hole on one end.

386 Draftsmen's Steel Straight Edges with bevel edge

Cat. No.	EDP	Length		Width x Thickness	
		in	mm	in	mm
386-12	51462	12	300	1-9/16 x 3/32	40 x 2.4
386-24	51463	24	600	1-9/16 x 3/32	40 x 2.4
386-36	51464	36	900	1-9/16" x 3/32	40 x 2.4
386-48	51465	48	1200	2-1/8 x 3/32	54 x 2.4
386-72	51467	72	1800	2-5/8 x 7/64	66 x 2.8



386-12



PARALLELS

384 STEEL PARALLELS

1/8" X 1" - 1/2" X 1-1/4"/3 X 25MM - 13 X 31MM

The 384 Steel Parallels are hardened and ground to close limits. They are indispensable for inspection and layout work or for various setups on drill presses, milling and grinding machines, shapers, etc. Furnished in pairs, 6" length, they are made from a special grade of tool steel, hardened and accurately ground on the four sides. In tool rooms or machine shops, several pairs of these parallels will be of great value.



S384JZ Parallel Set

384 Steel Parallels, 6" (150mm) Length

Pairs		Thickness		Width	
Cat. No.	EDP	in	mm	in	mm
384A	51445	1/8	3	1	25
384C	51447	3/16	5	7/8	22
384E	51449	1/4	6	3/4	19
384F	51450			1	25
384G	51451			1/2	13
384H	51452	3/8	10	3/4	19
384M	63645			3/8	10
384N	63646	1/4	6	1/2	13
384P	63647			5/8	16
384R	63648	3/8	10	1	25
384S	63649			5/8	16
384T	63650			3/4	19
384W	63651	1/2	13	1	25
384X	63652			1-1/8	28
384Y	63653			1-1/4	31

384 Steel Parallel Sets

Cat. No.	EDP	Description
S384JZ	51453	Set of 4 Pairs – Sizes A, C, E, G – In Case
S384-1Z	63676	Set of 4 Pairs – Sizes N, M, P, F – In Case
S384-2Z	63677	Set of 4 Pairs – Sizes G, H, R, M – In Case
S384-3Z	63678	Set of 5 Pairs – Sizes S, T, W, X and Y – In Case



S384-3Z



PARALLELS

154 ADJUSTABLE PARALLELS

3/8 – 2-1/4"/9.5-57MM

These adjustable parallels provide a wide range of use in layout, gaging, inspection work and for setups on various machine tools. Their adjustability makes it possible to adjust them to exact size by micrometer measurement and also permits use in place of several solid-type parallels.

These parallels are useful as gages in checking the size of slots and openings. They are also convenient for use in machine vises, for leveling or adjusting work on setups of milling and grinding machines, shapers, planers, drill presses and for many other applications.

Parallels slide smoothly and can be easily adjusted. The smaller sizes A, B, and C, are locked by one screw while the larger sizes, D, E, and F, have two lock screws. All parallels are 9/32" (7mm) thick.



Set S154LZ with 154E in foreground

154 Adjustable Parallels

Cat. No.	EDP	Range		Length	
		in	mm	in	mm
154A	50578	3/8 – 1/2	9.5-12.7	1-3/4	45
154B	50579	1/2 – 11/16	12.7-17.5	2-1/8	55
154C	50580	11/16 – 15/16	17.5-24	2-11/16	70
154D	50581	15/16 – 1-5/16	24-33	3-9/16	90
154E	50582	1-5/16 – 1-3/4	33-44	4-3/16	105
154F	50583	1-3/4 – 2-1/4	44-57	5-1/16	130

154 Adjustable Parallel Sets

Cat. No.	EDP	Description
S154SZ	50584	Set of 4 parallels – Sizes A, B, C, D – In case
S154LZ	50586	Set of 6 parallels – Sizes A, B, C, D, E, F – In case
S154SZZ	55194	Case only for set of 4
S154LZZ	55195	Case only for set of 6



Checking inside measurement of slot with parallel and outside micrometer

